



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

5077237

D2579

Job Sheet 179219



Part No: D2579

Job Qty: 60 ea

DAS
21
3-89

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP E 02.06.17 Now turned on Cobra NG IPP F 07.07.06 rev E dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		7/29/18	0.00	0.00	Start Up Machining		18/07/31
100	Hardinge	60 pcs		7/29/18	0.00	0.00	Hardinge		18/07/31
110	QC	60 pcs		7/29/18	0.00	0.00	QC2		18/07/31
120	QC	60 pcs		7/29/18	0.00	0.00	QC8		18/07/31
125	Skidtubes	60 pcs		7/29/18	0.00	0.00	Skidtubes		18/07/31
130	Packaging	60 pcs		7/29/18	0.00	0.00	Packaging3		18/07/31
140	QC21-SA	60 Ea		7/29/18	0.00	0.00	QC21		18/07/31

Part Op 100 - Machine as per Folio FA245

Descriptions: 125 - 1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.500W.058	6061-T6 Round Tube .500 X.058W	21.4980 ft (.3583 ea)	90-Start up Operation	5053526

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.500W.058	21	404	0

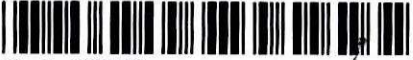
Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	4.070inches ± 0.030	4.100 4.040		
2	Crossbolt Spacer	0.058inches ± 0.010	0.068 0.048		

Plex 6/14/18 3:31 PM Dart.lajeunesse.marie



Container No: S097840



Part: D2579

Job No: 179219

Serial No/Batch: S097840

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/31/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order:		DISPOSITION			AGAINST DEPARTMENT/PROCESS															
Part No. _____		Rework	Scrap	Use-as-is	Skid-tube	Machining	Thermoforming	Large Fab	Cross tube	Small Fab	Finishing	Composite	Water Jet	Prod. Eng. Coord.	Rec/Store/Packaging	Supplier	Engineering	Quality	Other	
NCR No. _____																				
Date: _____	Step #: _____																			
Description Work Order Deviation		Disposition																		
																			Completed By	
																			Lead hand / Supervisor Approval Verification	
																			QC / QA Coordinator Approval	
FAULT CATEGORY																				
e																				
Defect																				
plete/Unqualified																				
mplete/Unclear																				
Power Loss/Surge																				
Folio/Program																				
Grain																				
Weld																				
Wrong Stock Pulled																				
Out of Sequence																				
Off-set																				
Misabeled																				
Fit/Function																				
Misaligned/off center																				
Positioned Wrong																				
Outside Dimensions																				
Over/Under tolerance																				
Part Incorrect																				
Part Lost/Missing																				
Part Moved																				
Drawing																				
Finish																				
Misread																				
Turning Sequence																				